



TYPICAL VESSEL CLIP DETAIL
(FABRICATED FROM PLATE)

NOTES:

1. VESSEL FABRICATOR TO FURNISH VESSEL CLIP WELDED TO VESSEL RE-PAD. ALL OTHER MATERIAL FURNISHED BY SUPPORT FABRICATOR.
2. ALL CLIPS WELDED TO VESSEL TO BE SAME MATERIAL AS VESSEL. ALL OTHER MATERIAL TO BE CARBON STEEL CSA G40.21 GR.300W.
3. BOLTS A193 B7 C/W A194 2H NUT AND WASHER.
4. INDICATE LENGTH ON ISOMETRIC (COMMENT).

NOMINAL PIPE SIZE	M	W	C	D	G	H	K	P
14"	C250 X 37	325	70	152	22φ	3/4" X 3 1/4"	254	12
16"	C250 X 37	350	80	152	22φ	3/4" X 3 1/4"	254	12
18"	C250 X 37	375	80	152	22φ	3/4" X 3 1/4"	254	12
20"	C250 X 37	425	90	152	22φ	3/4" X 3 1/2"	254	15
22"	C250 X 37	475	90	152	22φ	3/4" X 3 1/2"	254	15
24"	C250 X 37	525	90	152	22φ	3/4" X 3 1/2"	254	15

0	ISSUED FOR CONSTRUCTION									
REV	REVISION				DATE	DRN	CHK	ENG	APP	
CLIENT		TITLE PIPE SUPPORT STANDARD 14" TO 24" VESSEL GUIDE FOR INSULATED PIPE VG6								
PREPARED BY		SCALE N.T.S.	DWG. No. PSS-VG06				PROJ.			REV. 0