



NOMINAL PIPE SIZE	ANGLE A	CHANNEL M	W	C	D	G	H	K	P
14"	89 X 89 X 9.5	C250 X 37	362	70	152	22 ϕ	3/4" X 3 1/4"L	254	12
16"	89 X 89 X 9.5	C250 X 37	412	80	152	22 ϕ	3/4" X 3 1/4"L	254	12
18"	89 X 89 X 9.5	C250 X 37	463	80	152	22 ϕ	3/4" X 3 1/4"L	254	12
20"	127 X 127 X 9.5	C250 X 37	514	90	152	22 ϕ	3/4" X 3 1/2"L	254	15
22"	127 X 127 X 9.5	C250 X 37	565	90	152	22 ϕ	3/4" X 3 1/2"L	254	15
24"	127 X 127 X 9.5	C250 X 37	616	90	152	22 ϕ	3/4" X 3 1/2"L	254	15

NOTES:

1. VESSEL FABRICATOR TO FURNISH VESSEL CLIP WELDED TO VESSEL RE-PAD. ALL OTHER MATERIAL FURNISHED BY SUPPORT FABRICATOR.
2. ALL CLIPS WELDED TO VESSEL TO BE SAME MATERIAL AS VESSEL. ALL OTHER MATERIAL TO BE CARBON STEEL CSA G40.21 GR.300W OR 350W
3. BOLTS A325 C/W A563 NUT AND WASHER.
4. INDICATE LENGTH ON ISOMETRIC (COMMENT).

0	ISSUED FOR CONSTRUCTION									
REV	REVISION					DATE	DRN	CHK	ENG	APP
CLIENT			TITLE PIPE SUPPORT STANDARD 14" TO 24" VESSEL GUIDE FOR UNINSULATED PIPE VG4							
PREPARED BY			SCALE N.T.S.	DWG. No. PSS-VG04			PROJ.		REV. 0	