TYPICAL VESSEL CLIP DETAIL TYPE 1
(Fabricated from plate thickness 'P')

TYPICAL VESSEL CLIP DETAIL TYPE 2
(Fabricated from plate)

<table>
<thead>
<tr>
<th>NOMINAL PIPE SIZE</th>
<th>ANGLE A</th>
<th>CHANNEL M</th>
<th>W</th>
<th>C</th>
<th>D</th>
<th>G</th>
<th>H</th>
<th>K</th>
<th>P</th>
<th>CLIP TYPE</th>
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<tbody>
<tr>
<td>2&quot;</td>
<td>51 X 51 X 6.4</td>
<td>C200 X 21</td>
<td>66</td>
<td>60</td>
<td>103</td>
<td>22g</td>
<td>3/4&quot; X 2</td>
<td>3/4&quot;</td>
<td>203</td>
<td>10</td>
</tr>
<tr>
<td>3&quot;</td>
<td>51 X 51 X 6.4</td>
<td>C200 X 21</td>
<td>95</td>
<td>60</td>
<td>103</td>
<td>22g</td>
<td>3/4&quot; X 2</td>
<td>3/4&quot;</td>
<td>203</td>
<td>10</td>
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<td>120</td>
<td>60</td>
<td>103</td>
<td>22g</td>
<td>3/4&quot; X 2</td>
<td>3/4&quot;</td>
<td>203</td>
<td>10</td>
</tr>
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<td>103</td>
<td>22g</td>
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<td>3/4&quot;</td>
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<td>103</td>
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<td>3/4&quot;</td>
<td>203</td>
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<td>154</td>
<td>22g</td>
<td>3/4&quot; X 3</td>
<td>3/4&quot;</td>
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<td>64 X 64 X 7.9</td>
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<td>154</td>
<td>22g</td>
<td>3/4&quot; X 3</td>
<td>3/4&quot;</td>
<td>254</td>
<td>12</td>
</tr>
</tbody>
</table>

NOTES:
1. VESSEL FABRICATOR TO FURNISH VESSEL CLIP
   WELDED TO VESSEL RE--PAD. ALL OTHER MATERIAL
   FURNISHED BY SUPPORT FABRICATOR.
2. ALL CLIPS WELDED TO VESSEL TO BE SAME MATERIAL AS VESSEL.
   ALL OTHER MATERIAL TO BE CARBON STEEL CSA G40.21 GR.300W
3. BOLTS A325 C/W A563 NUT AND WASHER.
4. INDICATE LENGTH ON ISOMETRIC (COMMENT).

PIECE SUPPORT STANDARD
2" TO 12" VESSEL GUIDE FOR UNINSULATED PIPE
VG3

PREPARED BY

SCALE
N.T.S.

REV.

CLIENT

TITLE

ISSUED FOR CONSTRUCTION

0

REV.

DATE

0

CLIENT

PROJ.

0

DGW. No.

PROJ.

REV.

0

DGW. No.

DGW. No.