**NOTES**

1. ALL MATERIAL IS CARBON STEEL PLATE CSA G40.21-04 GR.300W - 12mm TK.
2. PIPING FABRICATOR TO TACK WELD SHOES AT INSTALLED HEIGHT.
3. FIELD CONSTRUCTOR OR MODULE FABRICATOR TO GRIND OFF TACK WELDS IF NECESSARY, ADJUST TO FINAL HEIGHT AND ANGLE WELD AS INDICATED.
4. MINIMUM INSTALLED HEIGHT ‘H’ IS 155. FOR HEIGHTS LESS THAN 155 USE PSS-PS33/PSS-PS34 SHOES.
5. FOR ALL NON CS PIPING (ALLOY, FRP, PLASTIC) A 3mm THK THERMOFAB LINER OR EQUAL MUST BE WRAPPED AROUND THE PIPE AT THE CLAMP CONTACT POINTS.

<table>
<thead>
<tr>
<th>PIPE SIZE</th>
<th>'A'</th>
<th>'B'</th>
<th>'C'</th>
<th>'D'</th>
<th>'E'</th>
<th>'H'</th>
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<td>MAX.</td>
<td>MIN.</td>
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0 ISSUED FOR CONSTRUCTION

REV

REVISION

DATE

DRN

CHK

ENG

APP

CLIENT

TITLE

PIPE SUPPORT STANDARD

CLAMPED EXTRA LONG VARIABLE HEIGHT PIPE SHOE NPS 12" TO NPS 24"

PS36

PREPARED BY

SCALE

PSS-PS36

PROJ.

REV.

N.T.S.

CLIENT

DWG. No.

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