CONTOUR CENTER GUSSET PLATES TO MATCH PIPE O.D. 

(FIELD OR MODULE) 

NOTE:

1. ALL MATERIAL IS CARBON STEEL PLATE CSA G40.21-04 GR.300W – 12mm THK.
2. PIPING FABRICATOR TO TACK WELD SHOES AT INSTALLED HEIGHT.
3. FIELD CONSTRUCTOR OR MODULE FABRICATOR TO GRIND OFF TACK WELDS IF NECESSARY, ADJUST TO FINAL HEIGHT AND ANGLE WELD AS INDICATED.

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<table>
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<th>PIPE SIZE</th>
<th>'A'</th>
<th>'B'</th>
<th>'C'</th>
<th>'D'</th>
<th>'E'</th>
<th>'H'</th>
<th>MAX.</th>
<th>MIN.</th>
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NOTES

0 ISSUED FOR CONSTRUCTION

REV

DATE

DRN

CHK

ENG

APP

CLIENT

TITLE

PREPARED BY

SCALE

PSS–PS19

N.T.S.

PROJ.

REV.

CLIENT

DWG. No.

0

DWG. No.