



CODING EXAMPLE
 C3-1 1/2"
 ↑ PIPE SIZE
 ↑ PSS STD

TABLE		
MARK NO.	"A"	QTY. REQ'D
①	1/2" CARBON STEEL, ANCO SELF-LOCKING NUT, ASTM A563 CLASS 2 FIT	4
②	1/2" BELLEVILLE WASHERS	3
③	ANGLE 75x75x8 CARBON STEEL CSA G40.21 GR.300W	1
④	1/2" ALLOY STEEL STUB BOLT, ASTM A193, GR 7 (LENGTH PER TABLE)	2
⑤	9/16" I.D X 1 1/2" O.D. X WASHER	1

TABLE			
PIPE SIZE NPS	"A"	"B"	"C"
3/4"	140	80	105
1"	145	85	110
1 1/2"	160	100	125

- NOTES:**
- DRILL TWO (2) 5/8" HOLES IN STRUCTURAL STEEL FOR BOLTS.
 - FIELD PROCEDURE FOR TIGHTENING NUTS:
 - TIGHTEN ALL NUTS BY HAND (FINGER TIGHT)
 - TURN NUT AT BELLEVILLE WASHER AN ADDITIONAL 90°

0	ISSUED FOR CONSTRUCTION						
REV	REVISION	DATE	DRN	CHK	ENG	APP	
CLIENT	TITLE PIPE SUPPORT STANDARD HOLD DOWN CLAMP NPS 3/4" TO NPS 1 1/2" C3						
PREPARED BY	SCALE N.T.S.	DWG. No. PSS-CL03	CLIENT DWG. No.	PROJ.	REV. 0		