



CODING EXAMPLE
 C1-4"
 PIPE SIZE
 PSS STD

CLAMP NOTES:

1. CLAMP MATERIAL: G40.21 GR.300W
2. FIELD TO DRILL HOLES TO MATCH CLAMP UPON INSTALLATION OF CLAMP.
3. BOLT MATERIAL: SA-490 OR EQUIVALENT C/W 2 HEX HEAD NUTS.
4. BOLTS TO BE FULLY THREADED & GALVANISED.
5. WELDED 90° JOINT FOR NPS 6" OR GREATER.

GASKET NOTES:

6. GASKET MATERIAL: FABREEKA OR EQUIVALENT.
7. GASKET THICKNESS: 1.6mm (NPS 3/4" THRU 2")
3.2mm (NPS 3" THRU 24")
8. GASKET #2 SIZE IS EQUAL TO 180° x DIM. 'C'.
9. GASKET #1 DIM 'K' x DIM 'C'.

CLAMP DIMENSION CHART

PIPE SIZE NPS	3/4"	1"	1 1/2"	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
A	150	158	184	196	286	302	344	394	492	544	574	676	726	778	916
B	52	55	67	72	108	116	134	159	201	227	242	281	306	332	391
C	38	38	51	51	150	150	150	150	150	150	150	200	200	200	250
D	-	-	-	-	25	25	25	25	30	30	30	40	40	40	50
E	-	-	-	-	100	100	100	100	100	100	100	120	120	120	150
F	61	61	67	67	89	89	86	86	108	108	108	133	133	133	152
G	-	-	-	-	-	-	17	22	28	33	36	41	46	51	61
H	-	-	-	-	-	-	101	131	164	194	213	244	274	305	366
J	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
K	20	20	30	40	60	80	110	140	180	210	240	270	300	340	400
N	11	11	14	14	21	21	21	21	27	27	27	33	33	33	40
P	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
R	15	18	26	32	46	59	86	111	138	164	179	205	230	256	306
S	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
T	6	6	10	10	13	13	10	10	16	16	16	19	19	19	25
W	-	-	-	-	-	-	6	6	6	6	6	8	8	8	10
BOLT SIZE	3/8"x 2 1/2"	3/8"x 2 1/2"	1/2"x 3"	1/2"x 3"	3/4"x 3 1/2"	3/4"x 3 1/2"	3/4"x 3 1/2"	3/4"x 3 1/2"	1"x4"	1"x4"	1"x4"	1 1/4"x 4 3/4"	1 1/4"x 4 3/4"	1 1/4"x 4 3/4"	1 1/2"x 5 1/2"

GENERAL NOTES:

10. CLAMP FABRICATOR TO SUPPLY ALL COMPONENTS UNLESS INDICATED OTHERWISE.
11. TOLERANCE ON DIMENSIONS: 'R' = +1.5mm/-0mm.

0	ISSUED FOR CONSTRUCTION									
REV	REVISION					DATE	DRN	CHK	ENG	APP
CLIENT	TITLE PIPE SUPPORT STANDARD NPS 3/4" TO NPS 24" VIBRATING SERVICE FIXED PIPE CLAMP C1									
PREPARED BY	SCALE	DWG. No. PSS-CL01				PROJ.				REV.
	N.T.S.	CLIENT DWG. No.								0