



LINE SIZE	STUB SIZE 'A'	'B'	'D'	'T'
2"	1 1/2"	500	150	10
3"	2"	500	200	10
4"	3"	500	200	10
6"	4"	500	250	10
8"	6"	500	300	12
10"-12"	8"	500	350	12

MARK	No.	DESCRIPTION
1	1	4" SCH. 80 C.S. PIPE A-106 Gr.B
2	1	10 THK. x 135 O.D. x 45 I.D., PLATE-G40.21 GR.350W
3	1	1 1/2" DIA. HEX NUT-A307 UNC
4	2	PLATE 'T' THK. x 'D' DIA.-G40.21 GR.350W
5	1	1 1/2" DIA. x 8" LG. MACHINE BOLT-A307 UNC
6	4	HILTI ANCHOR HVA M16 x 190 (NOTE 2)
7	1	200 x 200 x 12 THK. PLATE-G40.21 GR.300W DRILLED WITH 4-20Ø HOLES

NOTES:

- PIPE TO BE CENTERED ON BASE PLATE.
- IF ATTACHMENT SURFACE IS STEEL, FIELD SHALL OMIT ANCHOR BOLTS (MARK 6) AND WELD BASE PLATE TO STEEL STRUCTURE WITH A 6 FILLET WELD ALL-ROUND
- FIELD TRIM TO SUIT NOMINAL HEIGHT OF BASE ADJUSTER.
- ON ELBOW STUBS THIS DIMENSION IS SHOWN ON THE ISOMETRIC AND IS THE PIPE THE LENGTH OF PIPE STUB REQUIRED BEFORE WELD PREPARATION TO ALLOW "B" PROJECTION
- WHERE SLIDE PLATES (TSP) ARE REQUIRED, THEY ARE TO BE INSTALLED BETWEEN THE LOAD PLATES (4)

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0	ISSUED FOR CONSTRUCTION						
REV	REVISION	DATE	DRN	CHK	ENG	APP	

CLIENT	TITLE PIPE SUPPORT STANDARD NPS 2" TO NPS 12" ADJUSTABLE BASE SUPPORT BS4					
PREPARED BY	SCALE N.T.S.	DWG. No. PSS-BS04	PROJ.	REV. 0		