



PIPE SIZE	A	SUPT. SCH.	B	C STD	C HIGH (NOTE 2)	D	E	T
10"-12"	8"	STD	300	500	950	320	420	12
14"-16"	12"	STD	350	450	900	420	520	12
18"-20"	14"	STD	400	400	850	450	550	12
22"-24"	16"	STD	450	350	800	500	600	12

MARK No.	DESCRIPTION	No.REQD
1	'A' DIA. x 'C' LG. C.S. A-106 Gr.B	1
2	R_L 'T' THK. x 'D' x 'D' - G40.21 GR.300W	1
3	R_L 'T' THK. x 'E' x 'D' - G40.21 GR.300W	1
4	L 44 x 44 x 6.4 x 'D' LG. - G40.21 GR.300W	2
5	HILTI ANCHOR HVA 3/4"x 10" (NOTE 6)	4

NOTES:

- PIPE TO BE CENTERED ON BASE PLATE
- USE SUFFIX 'H' FOR HIGH TYPE eg. BG2BH
- PIPE STUB MATERIAL WILL BE SHOWN AS PIPE IN THE ISOMETRIC B.O.M
THE SUPPORT CODE WILL IDENTIFY THE STUB SIZE ON THE FACE OF THE ISOMETRIC
- ON ELBOW STUBS THE DIMENSION IS SHOWN ON THE ISOMETRIC AND IS THE PIPE STUB LENGTH REQD.
BEFORE WELD PREPARATION TO ALLOW "B" PROJECTION
- DIRECTION OF ALLOWED MOVEMENT TO BE INDICATED ON ISOMETRIC OR PIPING PLAN BY
"ALLOW E/W(N/S) MOVEMENT" ANGLES ARE TO BE ORIENTED TO SUIT
- IF ATTACHMENT SURFACE IS STEEL, FIELD SHALL OMIT ANCHOR BOLTS (MK.5)
AND WELD BASE PLATE (MK.3) TO STEEL STRUCTURE WITH 6mm FILLET WELDS.
WELD U/S OF BASE PLATE ALL AROUND. WELD ANGLES TO BASE PLATE AT TOE ONLY

0	ISSUED FOR CONSTRUCTION							
REV	REVISION	DATE	DRN	CHK	ENG	APP		

CLIENT	TITLE PIPE SUPPORT STANDARD NPS 10" TO NPS 24" LATERAL BASE GUIDE BG1B/BG1BH						
PREPARED BY	SCALE N.T.S.	DWG. No. PSS-BG01B	CLIENT DWG. No.	PROJ.	REV. 0		