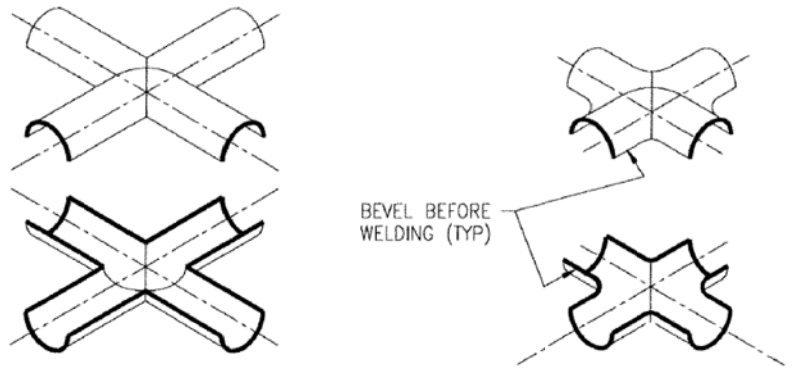
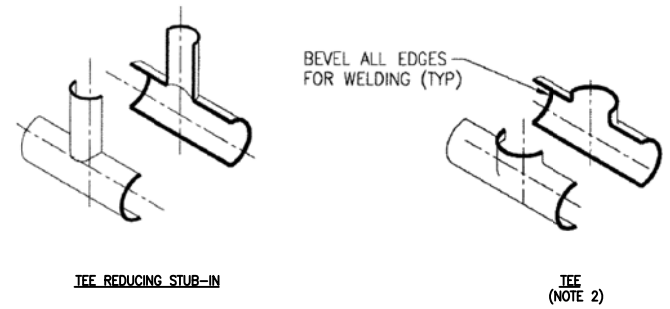


SPLIT CROSS
FABRICATED FROM PIPE

SPLIT CROSS
FABRICATED FROM FITTINGS (NOTE 2)

NOTE: – FABRICATE JACKET FITTINGS FROM PIPE FOR SIZES 2"x3".
– FOR SIZES 3"x4" AND LARGER FABRICATE FROM PIPE FITTINGS.

DETAIL #1
SPLIT CROSSES



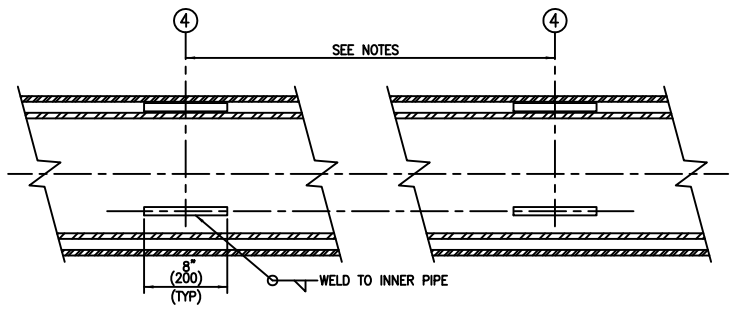
TEE REDUCING STUB-IN

TEE
(NOTE 2)

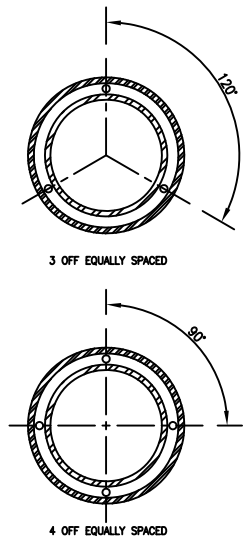
DETAIL #2
SPLIT TEES

NOTES

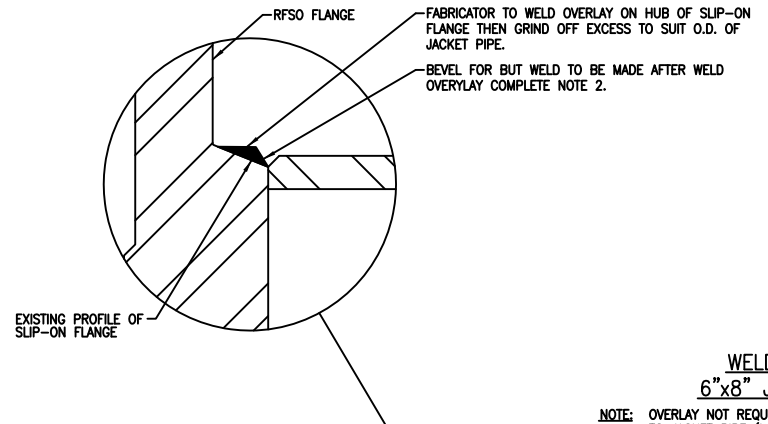
1. FOR GENERAL NOTES SEE PSD-0029-1
2. FABRICATOR IS TO BE APPROVED TO MODIFY FITTINGS & SHALL BE ISSUED A LETTER OF COMPLIANCE DECLARING THE FITTING STILL MEETS ASME REQUIREMENTS. WELDING PROCEDURE SHALL BE REVIEWED BY IMV. PRIOR TO IMPLEMENTATION ASME REQUIREMENTS.



NOTE: SEE SHEET 3 ITEM 4 FOR ORIENTATION AND NUMBERS OF SPACERS.

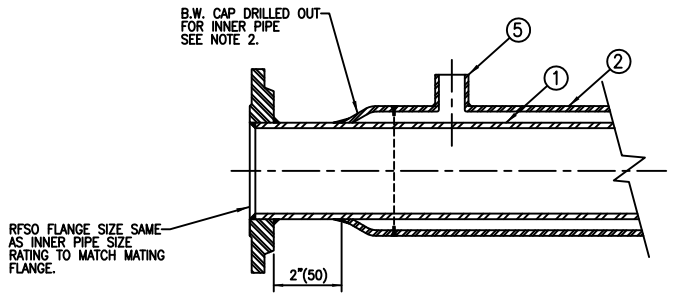


DETAIL #3
JACKET SPACER

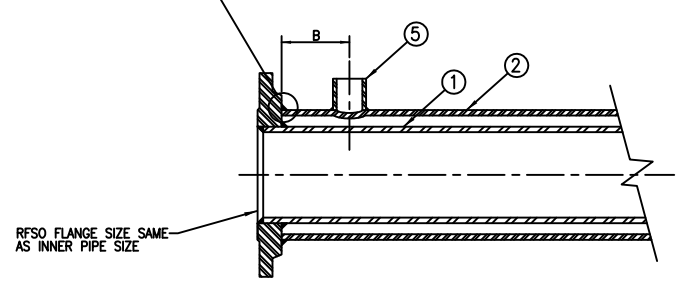


WELDING DETAIL
6"x8" JACKETED PIPE

NOTE: OVERLAY NOT REQUIRED IF SLIP-ON FLANGE IS SUITABLE FOR BUT WELD TO JACKET PIPE (i.e. O.D. OF FLANGE HUB AND JACKET PIPE O.D.)



DETAIL #4
JACKETED TO NON JACKETED FLANGED CONNECTIONS



DETAIL #5
600# FLANGED JACKET CONNECTION

DRAWING NO.	REFERENCE DRAWINGS	

REV.	DESCRIPTION	BY	DATE	CHK	APP.	CLIENT
0	ISSUED FOR CONSTRUCTION					

DRAWN BY:	DATE
DESIGNED BY:	DATE
CHECKED BY:	DATE
APPROVED BY:	DATE
CLIENT BY:	DATE

TITLE
PIPING STANDARD DETAILS
JACKETED PIPING DETAILS
SHT 2 OF 3

SCALE	JOB NO.	DRAWING NO.	REV.
N.T.S.		PSD-0024-2	0

SCALE APPLIES IF PLOTTED ON SIZE "D" (22"X34")