REMOVES ALL SHARP EDGES AND CORNERS ON HANDLE.

SEE DETAIL "X" FOR HANDWHEEL ATTACHMENT

SEE DETAIL "Y" (PLATE)

SPLIT PIPE AND SPREAD TO 30° ANGLE

DETAIL "X"

DETAIL "Y"

HOLE DIA. TO SUIT VALVE STEM DIA.

NOTES:
1. TRIM HEIGHT OF LEGS AS REQUIRED TO FIT HANDWHEEL PLATE.

MARK NO. | DESCRIPTION | Q'TY REQ'D
---|---|---
1 | 2" XS SMLS CARBON STEEL PIPE, A106-B, 88.9mm LONG | 1
2 | 1 1/2" XS SMLS CARBON STEEL PIPE, A106-B, 3660mm LONG | 1
3 | 13mm x 83mm MACHINE BOLT WITH 2 NUTS, A307 GR B | 2
4 | GRINNEL FIG. 137 - 13mm U-BOLT WITH 4 HEX NUTS | 2
5 | 6mm x 50mm x 'L' FIELD DETERMINE CARBON STEEL PLATE, ASTM A36 | 1

PIPING STANDARD DETAILS
NPS 2" AND SMALLER HANDWHEEL EXTENSION

PREPARED BY

SCALE | PSD-0022 | PROJ.
---|---|---
N.T.S. | CLIENT | DWG. No.
| | | | REV.