



**NOTES:**

1. SEE PIPING G.A. OR ISO FOR ORIENTATION OF TAPS.  
I.E.: TAPS 315° CLOCKWISE FROM VERT.  $\downarrow$ . (CLOCKWISE VIEWED IN FLOW DIRECTION)
2. PREFERRED TAP POSITIONS FOR GAS AND VAPOR SERVICE ARE 45° OR 315°  
FOR LIQUID SERVICE 135° OR 225°.
3. SEAL WELD NIPPLES AND PLUGS AT FLANGE IN STEAM AND GLYCOL SERVICES
4. ALL MATERIALS AND RATINGS TO MATCH THE PIPE CLASS OF THE PARENT PIPING.

0	ISSUED FOR CONSTRUCTION					
REV	REVISION	DATE	DRN	CHK	ENG	APP
CLIENT	TITLE PIPING STANDARD DETAILS NPS 2" AND ABOVE FLOW ORIFICE TAPS					
PREPARED BY	SCALE N.T.S.	DWG. No. PSD-0001	CLIENT DWG. No.	PROJ.	REV. 0	